Kentucky’s Food & Beverage Industry Creates Economic Boost

There is no better time than now to locate or expand a food and beverage industry facility in Kentucky! Food and beverage manufacturers / distributors, along with numerous container and packaging manufacturers, packaging plants, refrigerated warehousing operations, and other food and beverage industry facilities are thriving in the Commonwealth.

The state’s proximity to massive consumer markets, combined with an abundance of natural resources and transportation networks, allows companies to produce and transport quality products cost effectively and efficiently.

From headquarters to food processing to an ever-expanding bourbon industry, food and beverage facilities are creating an economic boost across Kentucky.

Food & Beverage Facilities and Suppliers

<table>
<thead>
<tr>
<th>Number of Food &amp; Beverage-Related Facilities</th>
<th>Count</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>6-36</td>
</tr>
<tr>
<td>2-3</td>
<td>37+</td>
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<td>4-5</td>
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Kentucky’s Food product manufacturing GDP which includes food, beverage and tobacco manufacturing.

$6 billion

Kentucky food and kindred products exports in 2013, up 48% since 2011.

$478 million

Kentucky produces 95 percent of the world’s bourbon.

95%

14%

Percentage of Kentucky’s manufacturing jobs in the food and beverage-products industry.

J&F Participações S/A 2,650
Tyson Foods 1,670
Marfrig Alimentos SA 1,530
The Kroger Co 1,335
ConAgra Foods 1,333
YUM! Brands Inc 1,309
Brown-Forman Corp 1,237
Perdue Inc 1,225
Smithfield Foods 1,127
Castellini Holding Company LLC 1,025
Nestle SA 1,001

10

TOP

TEN

FOOD & BEVERAGE EMPLOYERS
by full-time statewide employment

4/2/2014
The agriculture industry is a driving force behind the food and beverage industry in Kentucky. Companies are supported by the state's historically strong agricultural base of more than 85,500 farms and nearly 14 million acres of farmland (55 percent of the state's total acreage). In fact, the state is tied for 4th in the nation for number of farms. Kentucky’s farm income has grown the past two years, and agriculture has remained a bright spot in Kentucky’s economy.

A Sampling of the Food & Beverage Industry in Kentucky

- **Yum!**
- **SMUCKER’S**
- **LAURA’S LEAN BEEF**
- **HEARTHSIDE**
- **bel**
- **Nestle**
- **Highbridge Springs**
- **Coca-Cola**
- **Kellogg’s**
- **Beam**
- **JBS’s**
- **Four Roses**
- **BOURBON**
- **Baker’s**
- **HILLS**
- **Beam Suntory Whisky**
- **Hill’s Pet Nutrition**
- **Maker’s Mark**
- **Perdue**
- **Alltech**
- **Anheuser-Busch**
- **Bauer’s**
- **PAPA JURUS**
- **Buster Schubert’s**
- **Woodford Reserve**
- **SolaE**
- **Prown-Forman**
- **DART**
- **Givaudan**
- **Truppi Kreme Soughnutt**
- **Fazoli’s**
- **Buffalo Trace Distillery**
- **Dippity Do’s**
- **Early Times**
- **Margiotti**
- **Heaven Hill Distilleries, Inc.**
- **Clark**
- **Molson Coors Brewing Co.**
- **GFS**
- **Golden Food Service**

**Kentucky is home to...**

- **154 Food Manufacturers**
- **50 Nonalcoholic Beverage Manufacturers**
- **11 Breweries**
- **67 Wineries**
- **34 Distilleries**

**Kentucky**

- **1 MILLION BEEF CATTLE EAST OF THE MISSISSIPPI RIVER, HOME TO OVER 1 MILLION HEAD**
- **PRODUCES THE MOST GOAT PRODUCTION AT 69,000 HEAD**
- **HAS 27 EGG HATCHERIES**
- **HAS 375 DAIRY FARMS / 76,000 DAIRY COWS**
- **20 IN 2013, KENTUCKY RANKED IN THE TOP 20 STATES FOR ACRES OF CORN (14TH), SOYBEANS (14TH) AND WHEAT (20TH) HARVESTED**
- **KENTUCKY'S FARM INCOME HAS GROWN THE PAST TWO YEARS, AND AGRICULTURE HAS REMAINED A BRIGHT SPOT IN KENTUCKY'S ECONOMY.**

**Value of Milk**

- **$214.6 MILLION / 138.5 MILLION GALLONS OF MILK PRODUCED**

**Kentucky Ranks 5th in Goat Production at 69,000 Head**

**Kentucky Produces the Most Beef Cattle East of the Mississippi River, Home to Over 1 Million Head**

**Has 27 Egg Hatcheries**

**Has 375 Dairy Farms / 76,000 Dairy Cows**

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